

## Specification Sheet

|                          |                                                                    |
|--------------------------|--------------------------------------------------------------------|
| Product Name:            | <b>Methyl 1-Benzyl-4-oxo-3-piperidinecarboxylate Hydrochloride</b> |
| Specifications & Purity: | >98.0%(HPLC)                                                       |
| SKU #                    | <b>M158586</b>                                                     |

| Parameter                               | Limit Values                                      |
|-----------------------------------------|---------------------------------------------------|
| Purity(HPLC)                            | 98-100 (%)                                        |
| Purity(Titration by AgNO <sub>3</sub> ) | 95.5-104.5 (%)                                    |
| Appearance (M158586)                    | White to Yellow,Pink Powder,Crystal and/or Chunks |
| Proton NMR spectrum                     | Conforms to Structure                             |