

## Certificate of Analysis

Date of Testing: 2024-04-25 09:13:36  
Date of Next Testing: 2027-04-25 09:13:36  
Product Name: **Poly(vinyl alcohol)**  
CAS Number: 9002-89-5  
Specifications & Purity: Mw 9,000-10,000, 80% hydrolyzed  
Lot #: D2424078  
SKU #: **P434372**  
Version: **1**  
Analysis #: **390024**

Parameter	Limit Values	Result
Assay(Hydrolysis)	78-82 (%)	80.20000 %
Loss on drying	0-5 (%)	0.04 %
Residue on Ignition	0-0.9 (%)	0.06170 %
Viscosity(c = 4%; Water)	2.5-3.5 (cP)	2.60 cP
PH(4% Water)	5-7	5.80
Appearance(P434372)	White to Off-White Crystals	White to Off-White Crystals
Infrared spectrum	conforms to structure	Conforms to Structure



John Su  
QA & QC Manager