

## Certificate of Analysis

Date of Testing: 2024-01-02 13:55:22  
Date of Next Testing: 2028-01-01 13:55:22  
Product Name: **Polyethylene glycol**  
CAS Number: 25322-68-3  
Specifications & Purity: average Mn 20000  
Lot #: L2322068  
SKU #: **P103730**  
**Analysis:** **297849**  
Storage Temperature: Desiccated

Parameter	Limit Values	Result
PH	4-7	6.95
loss on Ignition	0-0.2 (%)	0.18 %
Water by Karl Fischer	0-1 (%)	0.34 %
Average Mn	18500-22000	18735.20
Sulfate Ash	0-0.2 (%)	0.18 %
Melting point	63-66 (°C)	64.73000 °C
Hydroxy Value	4.5-7 (mgKOH/g)	5.86 mgKOH/g
Viscosity(250mg/ml in water,40°C)	26-50 (mm <sup>2</sup> /s)	49.91 mm <sup>2</sup> /s
Appearance (P103730)	white powder or flakes or particles	white powder or flakes or particles
Solubility in hot H <sub>2</sub> O , Colorless,Clear,1g/10ml	pass	Pass
Infrared spectrum	Conforms to Structure	Conforms to Structure



John Su  
QA & QC Manager