

## Certificate of Analysis

Date of Testing: 2023-05-22 10:56:29  
Date of Next Testing: 2027-05-21 10:56:29  
Product Name: **Isophorone Diisocyanate (mixture of isomers)**  
CAS Number: 4098-71-9  
Specifications & Purity: 99%  
Lot #: E2317626  
SKU #: **I109582**  
**Analysis:** **219894**  
Storage Temperature: Store at 2-8°C, Argon charged

Parameter	Limit Values	Result
Refractive index n <sub>20</sub> /D	1.483-1.485	1.48
Density (20°C)	1.063-1.065	1.06
Purity( (sum of isomers)(GC)	99-100 (%)	99.66 %
Appearance (I109582)	Colorless Liquid	Colorless liquid
Infrared spectrum	Conforms to Structure	Conforms to Structure



John Su  
QA & QC Manager