

## Certificate of Analysis

Date of Testing: 2025-04-24 14:47:30  
Date of Next Testing: 2029-04-23 14:47:30  
Product Name: **N-(2-Hydroxyethyl)piperazine**  
CAS Number: 103-76-4  
Specifications & Purity:  $\geq 98\%$   
Lot #: D2523046  
SKU #: **H101744**  
Version: **0**  
Analysis #: **048317**

Parameter	Limit Values	Result
Purity(GC)	98-100 (%)	98.00 %
Density (20°C)	1.061-1.063	1.06
Water by Karl Fischer	0-0.5 (%)	0.25 %
Refractive index n <sub>20</sub> /D	1.5055-1.5075	1.51
Appearance (H101744)	Colorless Liquid	Colorless liquid
Infrared spectrum	Conforms to Structure	Conforms to Structure



John Su  
QA & QC Manager