

## Certificate of Analysis

Date of Testing: 2023-05-25 14:54:02  
Date of Next Testing: 2025-05-14 14:54:02  
Product Name: **Ethylene imine polymer**  
CAS Number: 9002-98-6  
Specifications & Purity: M.W. 10,000,99%  
Lot #: D2328310  
SKU #: **E107079**  
Analysis: **205392**

Parameter	Limit Values	Result
Purity	99-100 (%)	99.80 %
Viscosity(25 °C,neat)	40000-150000 (cP)	91000.00 cP
Water by Karl Fischer	0-1 (%)	0.30 %
PH(5% in water)	10-12	11.10
Infrared spectrum	Conforms to Structure	Conforms to Structure
Appearance (E107079)	colorless viscous liquid	colorless viscous liquid



John Su  
QA & QC Manager