

## Certificate of Analysis

Date of Testing: 2023-08-30 16:54:41  
Date of Next Testing: 2025-08-19 16:54:41  
Product Name: **1,4-Dioxane**  
CAS Number: 123-91-1  
Specifications & Purity: Analytical Reagent, 99%, contains 20-30ppm BHT as stabilizer  
Lot #: H2328851  
SKU #: **D116157**  
Analysis: **268461**

Parameter	Limit Values	Result
Density (20°C)	1.033-1.037	1.03
Water by Karl Fischer	0-0.1 (%)	0.02 %
Iron(Fe)	0-0.0001 (%)	0.00 %
Refractive index n <sub>20</sub> /D	1.42-1.424	1.42
Peroxide(as H <sub>2</sub> O <sub>2</sub> )	0-0.005 (%)	0.00 %
Purity(GC)	99-100 (%)	99.91 %
Crystallization point	10-12 (°C)	11.35 °C
Evaporation Residue	0-0.005 (%)	0.00 %
Color Test	0-20	5.00
Titration Acid	0-0.2 (mg/g)	0.00 mg/g
Appearance (D116157)	Colorless Liquid	Colorless liquid
Infrared spectrum	Conforms to Structure	Conforms to Structure



John Su  
QA & QC Manager