

ALADDIN SCIENTIFIC CORPORATION

14078 Meridian Parkway, Riverside, CA. 92518

## Certificate of Analysis

Date of Testing: 2025-03-27 14:47:11  
Date of Next Testing: 2029-03-26 14:47:11  
Product Name: **Isophoronediamine (cis- and trans- mixture) (IPDA)**  
CAS Number: 2855-13-2  
Specifications & Purity:  $\geq 99\%$   
Lot #: C2520736  
SKU #: **A104545**  
Version: **0**  
Analysis #: **482395**  
Storage Temperature: Store at 2-8°C, Argon charged

Parameter	Limit Values	Result
Purity( (sum of isomers)(GC)	99-100 (%)	100.00000 %
Density (20°C)	0.923-0.927	0.92300
Refractive index n <sub>20</sub> /D	1.487-1.49	1.48880
Appearance (A104545)	Colorless Liquid	Colorless liquid
Proton NMR spectrum	Conforms to Structure	Conforms to Structure



John Su  
QA & QC Manager